

Gearmotors for rolling shutters

EN - Instructions and warnings for installation



GENERAL WARNINGS: SAFETY - INSTALLATION - USE (original instructions in Italian)

CAUTION CAUTION

Important safety instructions. Observe all the instructions as improper installation may cause serious damage Important safety instructions. It is important to comply with these instructions to ensure personal safety. Store these instructions

- Before commencing the installation, check the "Product technical specifications", in particular whether this product is suitable for automating your guided part. Should it be unsuitable, DO NOT proceed with the installation
- The product cannot be used before it has been commissioned as specified in the "Testing and commissioning" chapter

CAUTION

According to the most recent European legislation, the implementation of an automation system must comply with the harmonised standards set forth in the Machinery Directive in force, which allow for declaring the presumed conformity of the automation. On account of this, all operations regarding connection to the mains electricity, as well as product testing, commissioning and maintenance, must be performed exclusively by a qualified and skilled technician!

- Before proceeding with the product's installation, check that all materials are in good working order and are suitable for the intended applications
- The product is not intended for use by persons (including children) with reduced physical, sensory or mental capacities, nor by anyone lacking sufficient experience or familiarity with the product
- Children must not play with the appliance
- Do not allow children to play with the control devices of the product. Keep the remote controls out of reach of children

CAUTION

In order to avoid any danger from inadvertent resetting of the thermal cut-off device, this appliance must not be powered through an external switching device, such as a timer, or connected to a supply that is regularly powered or switched off by the circuit

- Provide a disconnection device (not supplied) in the plant's mains power supply, with a contact opening distance that ensures complete
 disconnection under the conditions envisaged by Overvoltage Category III
- Handle the product with care during installation, taking care to avoid crushing, knocks, falls or contact with liquids of any kind. Keep
 the product away from sources of heat and open flames. Failure to observe the above can damage the product and increase the risk of
 danger or malfunctions. If this should happen, stop installation immediately and contact the Customer Service
- The manufacturer assumes no liability for damage to property, items or persons resulting from non-compliance with the assembly instructions. In such cases the warranty does not cover material defects
- The weighted sound pressure level of the emission A is lower than 70 dB(A)
- · Cleaning and maintenance to be carried out by the user must not be effected by unsupervised children
- · Before intervening on the system (maintenance, cleaning), always disconnect the product from the mains power supply
- Check the system periodically, in particular all cables, springs and supports to detect possible imbalances, signs of wear or damage. Do
 not use if repairs or adjustments are necessary, because a failure with the installation or the incorrectly balanced automated system may
 lead to injury
- The packaging materials of the product must be disposed of in compliance with local regulations
- · The product must not be installed outdoors
- Keep an eye on moving doors and do not let anyone go near them until they have opened or closed fully
- Be careful when activating the manual release device, as an open door may fall suddenly due to weak or broken springs, or if it is unbalanced
- Every month, check that the drive motor reverses when the door encounters a 50 mm-high object placed on the ground. If necessary, readjust the door and check it again, as incorrect adjustment is potentially dangerous (for drive motors incorporating a trapping safety system that intervenes when the door's lower edge encounters an obstacle)
- If the power cable is damaged, it must be replaced by the manufacturer or by the latter's technical assistance service, or by a similarly qualified person, in order to prevent any type of risk

INSTALLATION PRECAUTIONS

- Prior to installing the motor, remove all unnecessary cables or chains and deactivate any equipment such as locking devices not
 required for motorised operation
- Check that there are no points where trapping or crushing against fixed parts can occur when the moving section is in the fully open or closed position; adequately protect any such parts
- Install the manoeuvring assembly for manual release at a height below 1.8 m
 NOTE: if removable, the manoeuvring assembly must be kept close to the door
- Make sure that the controls are kept at a safe distance from moving parts, while allowing a good view of these.
 Unless a selector is used, the controls should be installed at least 1.5 m from the ground and must not be accessible
- Permanently attach the trapping hazard warning labels in a highly visible location or near the fixed control devices (if present)
- Permanently attach the manual release label close to the manoeuvring assembly
- After installation, make sure that the motor prevents or stops door opening when the latter is loaded with a 20 kg weight secured to the centre of its bottom edge (for drive motors that can be used with doors having opening widths exceeding 50 mm)
- After installation, make sure that the mechanism is properly adjusted and that the motor reverses when the door collides with a 50 mm-tall object placed on the ground (for drive motors incorporating a trapping safety system that intervenes when the bottom edge of the door encounters an obstacle);
 - Following installation, check and ensure that no door parts obstruct public roadways or pavements.

GENERAL INFORMATION

The chain gearmotors to which this instruction booklet refers are designed for operating rolling shutters not balanced with springs or weights. If these products are to be used for different applications, it is recommended to first discuss them with the Manufacturer.

The declaration loses its validity if the gearmotor is modified (e.g. wiring reversal).

GENERAL DANGER WARNINGS AND PREVENTIVE SAFETY

According to the VDE 0113 booklet, the emergency stop devices must also be perfectly efficient regardless of the gearmotor operation mode. Any release of the emergency stop device must absolutely not cause an uncontrolled or undefined restarting.

ASSEMBLY INSTRUCTIONS / FIXING THE MECHANISM

Gearmotor coupling

The gearmotor is to be coupled on the end of the winding shaft that must be previously greased to make these tool-less assembly operations easier. If the seat of the key on the shaft is through, the key (tab) must be blocked to prevent accidental movement.

The winding shaft must not be axially secured to the gearmotor (gearmotor side = mobile bearing). Fixing against an axial traverse of the winding shaft is executed on the side opposite the ball bearing using an adjustment screw or a fixing ring (Fig. 1)

The fixing brackets enable assembly both horizontally (vertical gearmotor) and vertically (suspended motor). For different assembly positions and for different reduction unit fixing systems (different heights of the fixing brackets and accessories of the rolling shutter systems), contact the manufacturer. The fixing brackets are mounted so that the winding shaft is horizontal.

It is important to ensure that the welded shafts are concentric and aligned with the central axis of the main winding shaft since otherwise the unbalances and angle defects that occur in this case could cause damages or excessive wear to the transmission components.

If an additional coat of paint is applied on the gearmotor, carefully avoid soiling the ring seals (oil seals) of the shaft. The key (tab) is to be blocked on the through seat of the shaft with 1 screw (or, as an alternative, with a fixing ring) to prevent accidental movement. (Fig. 2)

PARACHUTE DEVICE BUILT INTO THE REDUCTION UNIT

The gearmotors are positive clutch startup controls with built-in parachute device, irrespective of the rpm and position.

The parachute device follows the movement without load and wear, and it releases in the case of failure of the mechanism.

No electrical disconnection is necessary because in the case of failure of the mechanism, the transmission between motor, hollow shaft and worm screw is interrupted.

After the release of the parachute device, the gearmotor is no longer able to operate and must be replaced.

The parachute device has the following characteristics:

- protection against the breaking and wear of the toothed wheel
- it is independent from the rpm
- it is independent from the direction of rotation
- it is independent from the position
- it is independent from the vibrations
- it does not require maintenance
- it has good damping capacity in the case of intervention

WARNING

THE BUILT-IN PARACHUTE DEVICE DOES NOT PROTECT AGAINST THE FORCES THAT INFLUENCE THE SYSTEM FROM THE OUTSIDE

EMERGENCY MANUAL RELEASES

The manual emergency release is envisaged for opening and closing the door in case of power failure, so it is to be used only in emergency situations.

- Avoid regular use!!

Warning! Danger of injury in the case of incorrect use!

- Deactivate the main switch before using the manual emergency release.
- The manual emergency release is to be executed only with the motor stopped.
- The manual emergency release manoeuvre is to be executed from a safe place.
- With a gearmotor equipped with brake (pressure), the main door must be opened and closed with the brake open (released).
- On doors not balanced with weights, the brake is to be released only for checking purposes with the door in the low position for safety reasons.
- An undesirable brake release must be prevented with an adequate check (measurement) on site.

The manual emergency release must not move the door beyond the final positions because in this case the main switch would activate.

Therefore, operation of the door in electrical mode is no longer possible.

Handle-operated manual emergency release (fig. 4)

- Insert the handle exerting moderate pressure, then turn it up to when it clicks in position. In this way the control voltage is interrupted and the door can no longer be activated electrically.
- Open and/or close the door turning the handle
- The control voltage is reset and the door can again be activated electrically by removing the handle.

Chain version (fig. 5a-d)

- Grasp the red handle / manual control (1) and softly pull until stopping
- to interrupt the control voltage, and therefore prevent activation of the door in electric mode.
- Open and/or close the door with the emergency release chain (2)
- Grasp the green handle /motor control (3) and softly pull until stopping to restore the control voltage, and therefore once again consent operation of the door in electric mode.

Average duration: 350 cycles!

Modification of the length of the emergency release chain (fig. 6)

- The emergency release chain opens in the connection point and therefore can be extended or shortened by adding or removing links
- The links must be carefully bent.
- When the emergency release chain length is modified, it is necessary to pay attention not to twist it.

LIMIT SWITCH SETTING

The door must be balanced in all positions when assembling the sectional main door and balancing with the weights according to the procedures prescribed by the standards. Correct balancing is ascertained by manually opening and closing the door with identical activation force in both directions.

1. Mechanical limit switches

The upper and lower deactivation positions of the door are defined by setting the limit switch.

The gearmotor must be electrically connected for making this setting.

To access the limit switch (**Fig. 8a**: limit switch plate with 7 switches **Fig. 8b** with 8 switches) unscrew the limit switch guard. It is possible to move the door in dead man mode using the built-in "OPEN", "CLOSE" and STOP buttons if the external control devices have not yet been connected with the control station included in the supply.

Switch off the power and reverse the two L1 and L2 phases of the gearmotor if the door does not open when pressing the "OPEN" button.

The door must open even if the gearmotor has been installed upside down when the "OPEN" button is pressed. Otherwise, switch off the power and reverse the two L1 and L2 phases.

It is also necessary to properly correct the two emergency stop limit switches so that they trip after the limit switch.

Switching off with door in low position

The limit switch for switching off with door in low position is to be set as follows (**Fig. 7-8**):

Move the door to the desired CLOSE position.

Set the contactor cam 3 E↓white) to activate the limit switch.

Tighten the fixing screw **A**. For accurate adjustment, turn the **screw B**.

Move the door into the desired OPEN position Set the contactor cam **1** E↑(green) in order to activate the limit switch. Tighten fixing screw A.

For accurate adjustment, turn the screw B.

The safety limit switches **2 SE**↓ and **4 SE**↑ (red) must be set in order to be released right after the overtaking of the control limit switch.

The safety limit switches **2SE**↓ and **4SE**↑ (red) are factory-set in order to follow the limit switch at a short distance.

Check that the fixing screws are in the correct position after the operation test.

The additional limit switches **8 P2**↓ and **7 P2**↑ are closing contacts with zero potential, while the additional limit switches **6 P1**↓ and **5 P1**↑ are switching contacts with zero potential.

In **automatic mode** limit switch 6 is used as a preliminary limit switch. Therefore it is to be set so that it releases when the door reaches a distance of 5 cm from the ground.

In **dead man mode** it is not necessary to set it and it is used as a contact with zero potential.

2. Electronic limit switch (transducer absolute value) (fig. 11)

The EES electronic limit switch is a positioning switch with absolute value for rolling shutters, doors and main doors. The assessment, or setting, of the final positions is carried out with gearmotors for doors tuned to the EES.

During assembly simply insert the six-pole plug.

Particular mechanical settings and positionings are not needed.

The terminals for the safety chain (safety switch) are respectively located on the EES side (A type) and on the plate beneath the EES (B type). (Fig. 10 and 11)

STAR/DELTA VOLTAGE CONNECTION

Warning! Danger of death due to electric shock.

Before starting the assembly operations, exclude the voltage from the conductors and check that they are really equal to zero.

The commutability of the motor voltage makes it possible to use the gearmotor on both a $3 \times 400 \text{ V}$ and $3 \times 230 \text{ V}$ power grid.

The motor is wired in the factory with star connection for a 3×400 V power grid.

For connection to a 230 V power grid, switch the motor onto a delta connection.

When fixing the motor cables, pay attention that the cables are long enough to consent solid fixing, in order to create a connection able to remain secure over time.

Pull the conductors to check if the connection is secure.

ANNUAL CHECK

BGR 232 directive "Windows, doors and main doors with mechanical operation" is applied. It can be obtained from the National Insurance Institute for Industrial Accidents of your trade association or from us on request.

Maintenance operations on windows, doors and main doors with mechanical operation must be performed only by personnel authorised by the company, having the necessary experience and skills (BGR 232).

Information for whoever carries out the checks

Gearmotor:

The mechanism is maintenance-free and it is provided with permanent lubrication. Absolutely no rust must form on the output shaft.

Fixings:

Make sure that the fixing screws are all in the correct position and in perfect condition.

Balancing by weights (e.g. in the sectional main doors):

The door must be balanced in all the positions (see the door assembly instructions) when balancing is done with weights according to the procedures prescribed by the standards.

Brake (if present):

During the annual check perfect brake operation is to be ascertained.

In the case of heavy wear of the brake pads, it is necessary to replace the complete brake. Before replacement, disconnect the cables connected to the electric card.

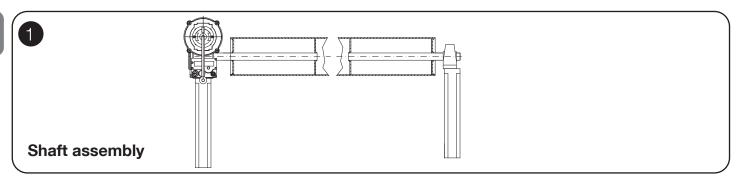
TECHNICAL SPECIFICATIONS

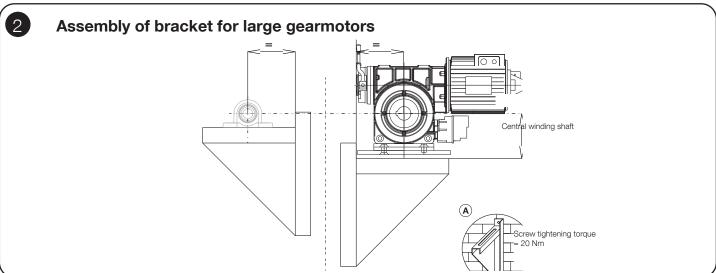
NOTE: all the technical characteristics indicated refer to a temperature falling beetwen -5°C and +40°C. • Nice reserves the right to change all the modifications to the product it deems necessary at any time, but keeping the functions and intended use unaltered.

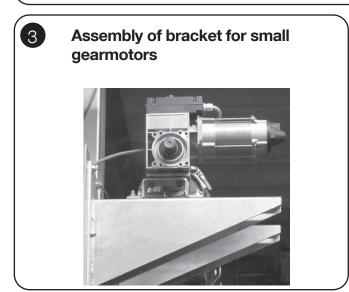
Technical data								
Model	RDF 140-20	RDF 220-15	RDF 290-15	RDF 380-15	RDF 450-15	RDF 550-12	RDF 850-10	
Hollow shaft Ø (mm)	30	30	30	40	40	40	55	
Max. torque (Nm)	140	220	290	380	450	550	850	
Nominal torque (RPM)	112	176	232	304	360	440	680	
No. revs output (RPM)	20	15	15	15	15	12	10	
Motor power (kW)	0,55	1,1	1,1	1,5	1,5	1,5	2,2	
Limit switch area (max. revs hollow shaft)	15	20	20	20	15	20	10	
Operating voltage (V)	3x400	3x400	3x400	3x400	3x400	3x400	3x400	
Frequency (Hz)	50	50	50	50	50	50	50	
Nominal draw (A)	8,1	16,2	16,2	22	22	22	32,3	
Cycles per hour **	4	5	7	3	3	7	8	
Connection cable	4x1.5 mm² -6x0,75 mm² - 2x0,75 mm²							
Operating temperature (°C)	-5°C + 40 °C	-5°C + 40 °C	-5°C + 40 °C	-5°C + 40 °C	-5°C + 40 °C	-5°C + 40 °C	-5°C + 40 °C	
Sound pressure	< 70	< 70	< 70	< 70	< 70	< 70	< 70	
Protection rating	IP 54	IP 54	IP 54	IP 54	IP 54	IP 54	IP 54	
Weight (kg)	13	20	23	24	25	25	50	

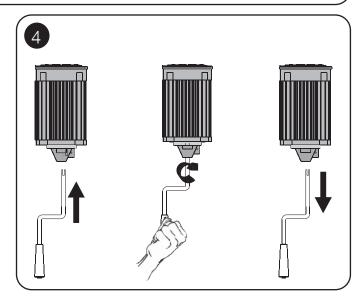
Technical data									
Model	RDF 250-24	RDF 350-24	RDF 500-24	RDF 750-24					
Hollow shaft Ø (mm)	40	40	40	55					
Max. torque (Nm)	250	350	500	750					
Nominal torque (RPM)	200	280	400	600					
No. revs output (RPM)	24	24	24	24					
Motor power (kW)	1,1	1,5	2,2	2,2					
Limit switch area (max. revs hollow shaft)	20	20	20	40					
Operating voltage (V)	3x400	3x400	3x400	3x400					
Frequency (Hz)	50	50	50	50					
Nominal draw (A)	16,2	22	32,3	32,3					
Cycles per hour **	7	7	7	6					
Connection cable	4x1.5 mm² -6x0,75 mm² - 2x0,75 mm²								
Operating temperature (°C)	-5°C + 40 °C	-5°C + 40 °C	-5°C + 40 °C	-5°C + 40 °C					
Sound pressure	< 70	< 70	< 70	< 70					
Protection rating	IP 54	IP 54	IP 54	IP 54					
Weight (kg)	23	25	25	50					

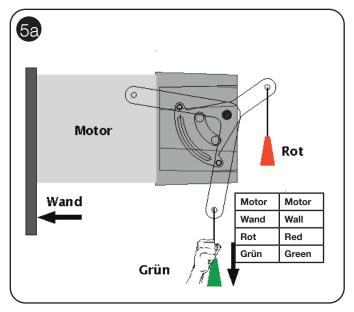
^{*} Values estimated considering the specific weight of the door 13 kg/m² and the diameter of the rope winding drum = ø 120mm.
** Max. cycles per hour considering use of the full encoder range (15)".

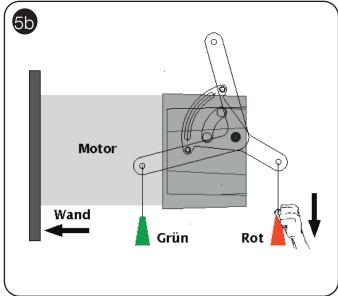


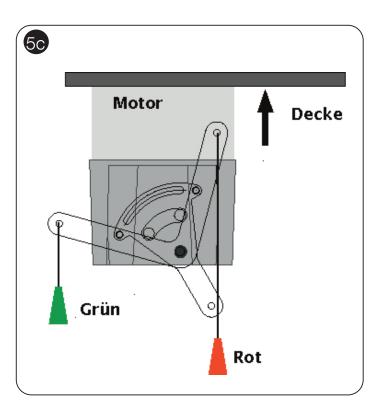


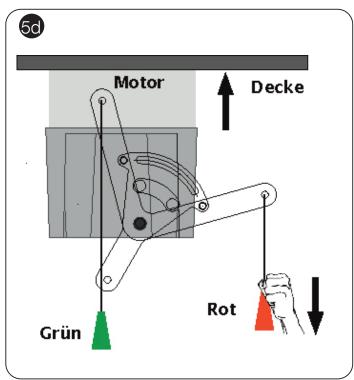


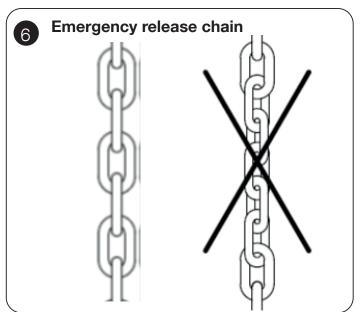


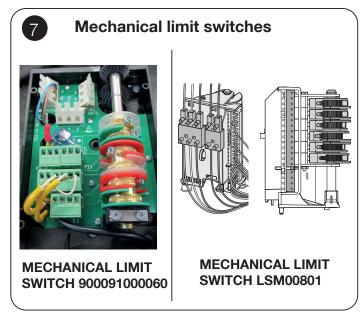


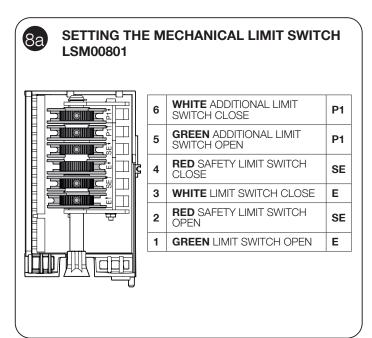


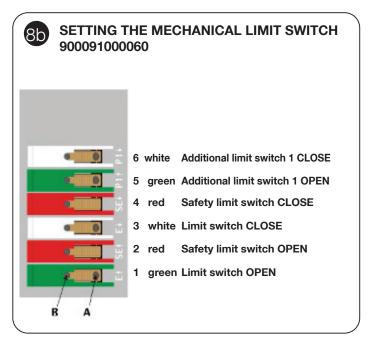


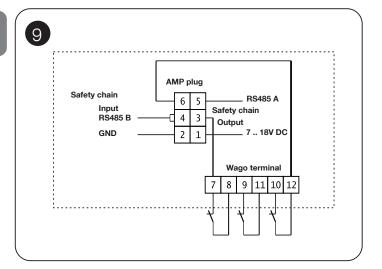


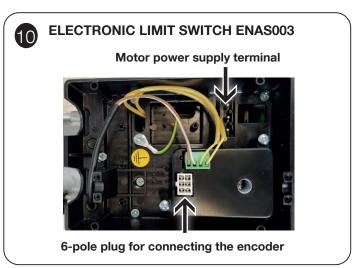


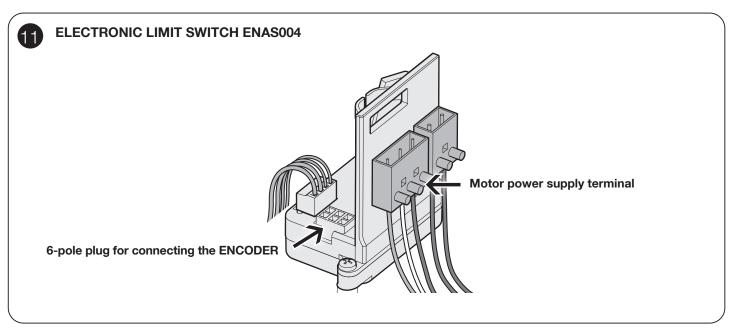




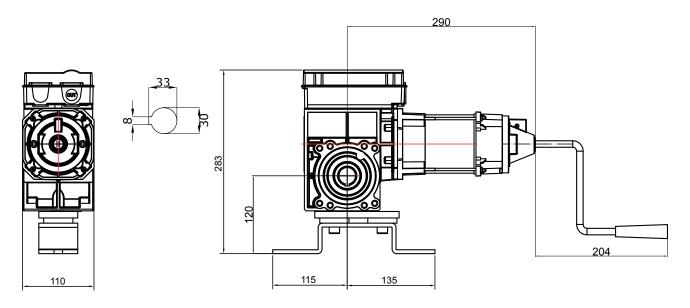


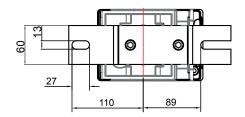


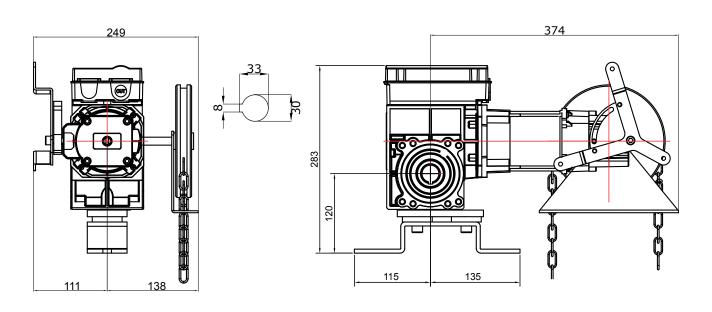


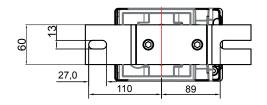


RDF-140-20-KU RDF-140-20-KE2

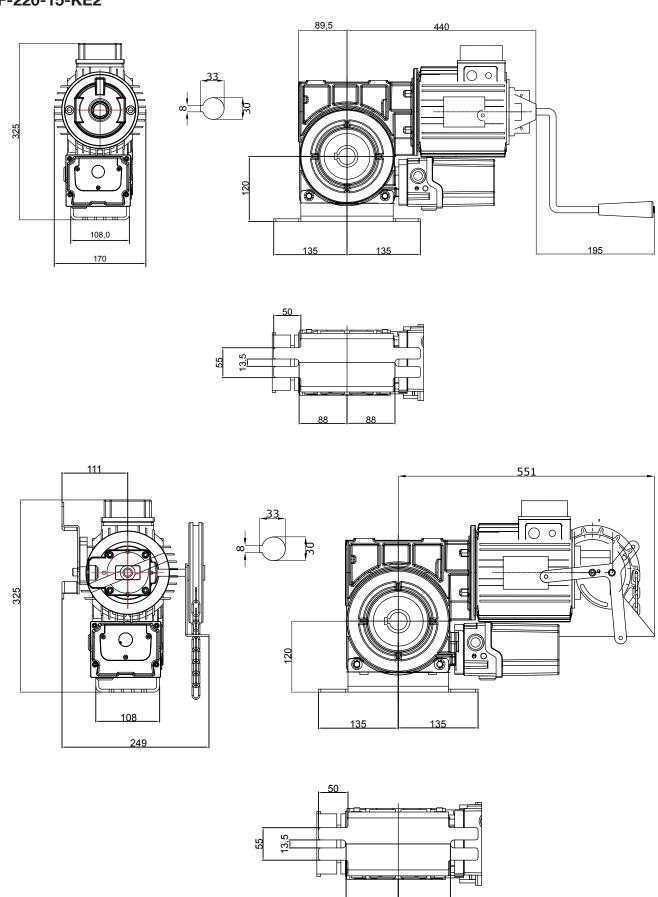








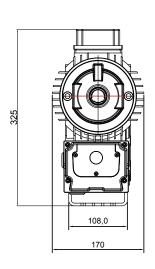
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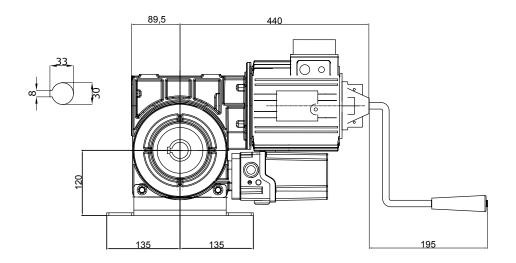


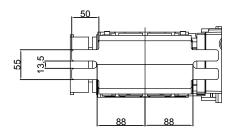
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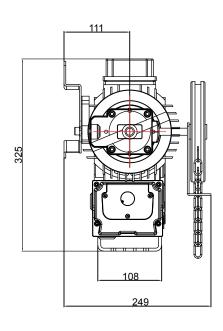
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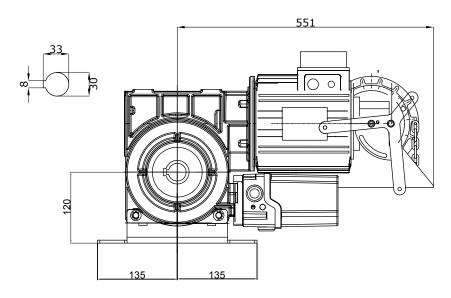
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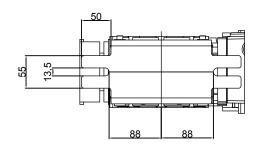




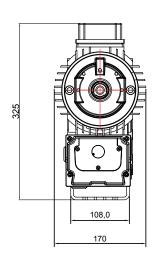


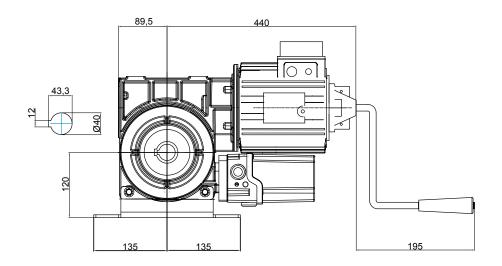


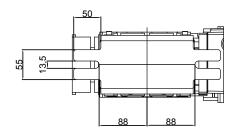


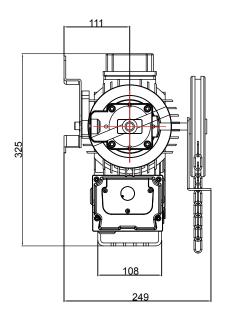


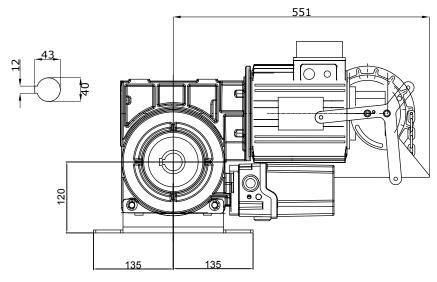
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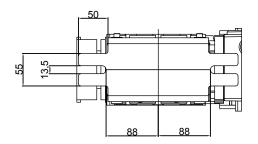




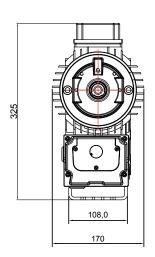


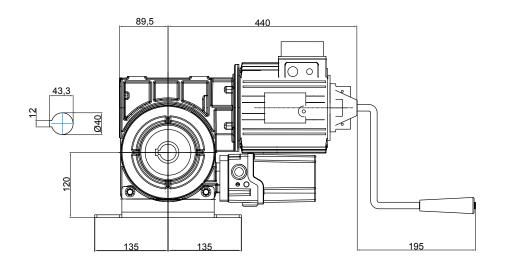


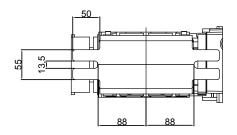


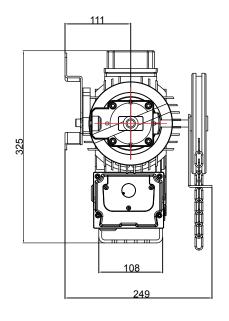


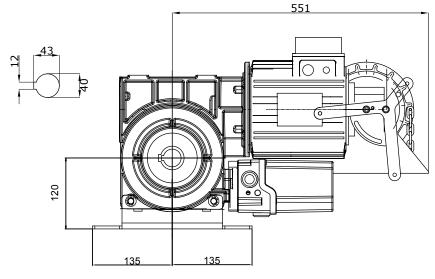
RDF-450-15-KU RDF-450-15-KE2

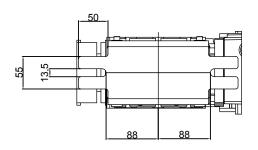




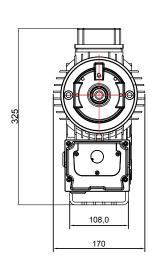


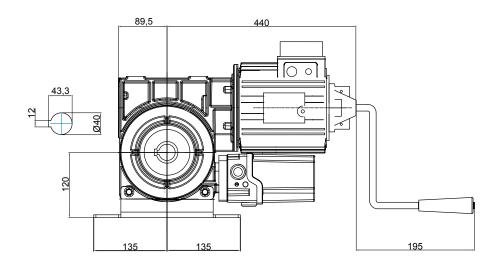


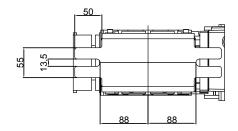


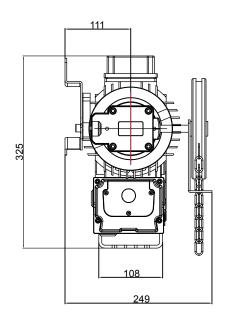


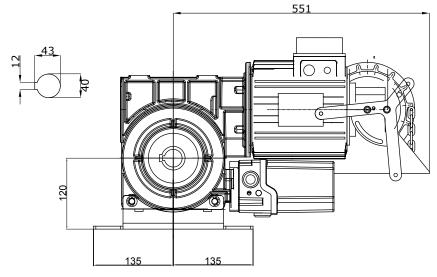
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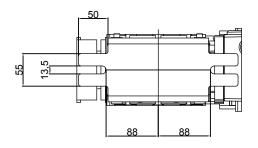




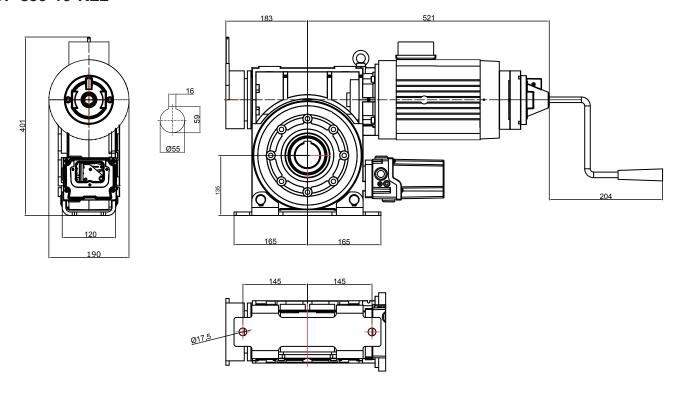


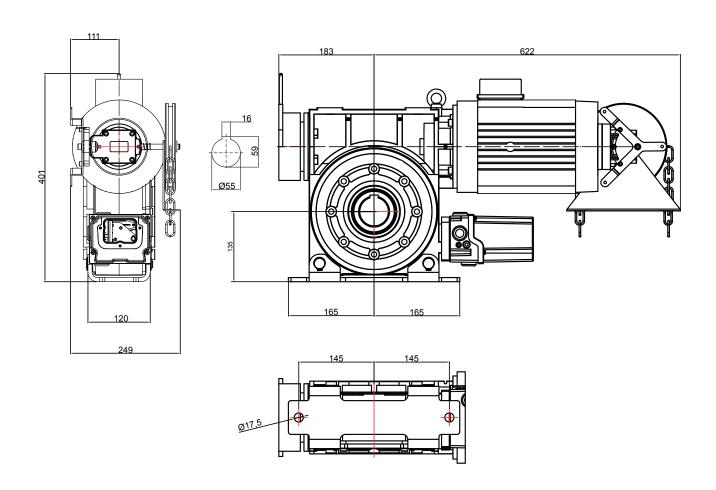




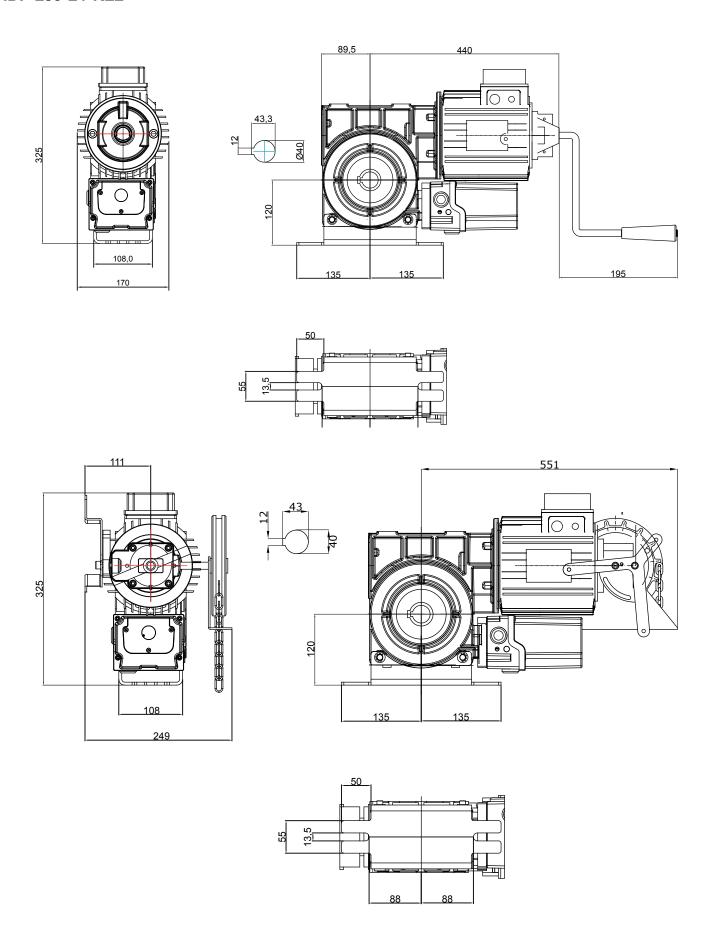


RDF-850-10-KU RDF-850-10-KE2

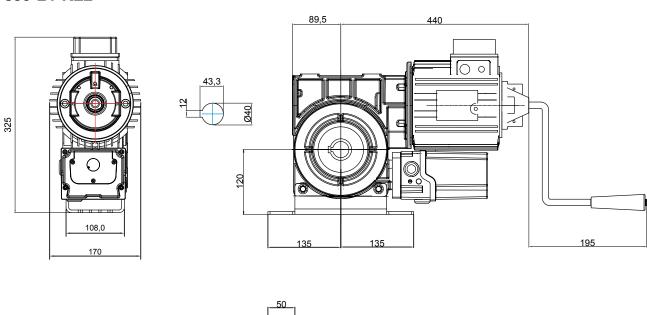


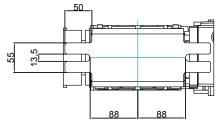


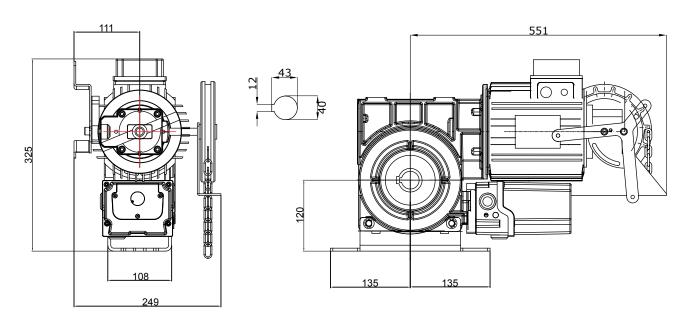
RDF-250-24-KU RDF-250-24-KE2

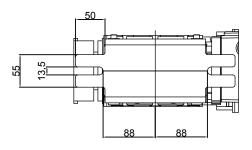


RDF-350-24-KU RDF-350-24-KE2

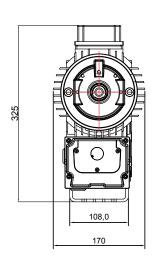


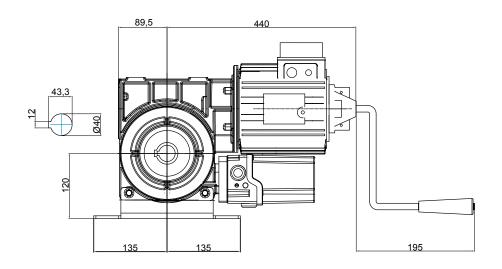


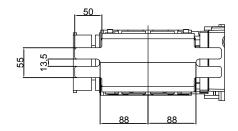


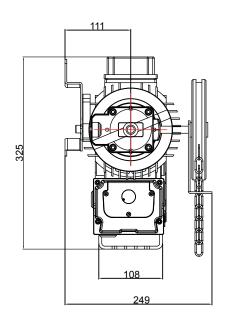


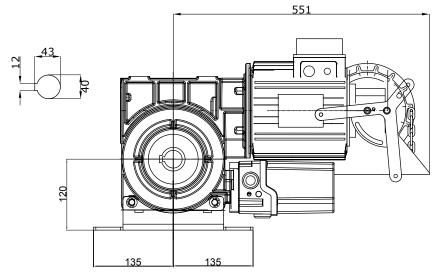
RDF-500-24-KU RDF-500-24-KE2

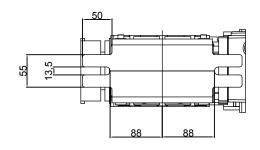




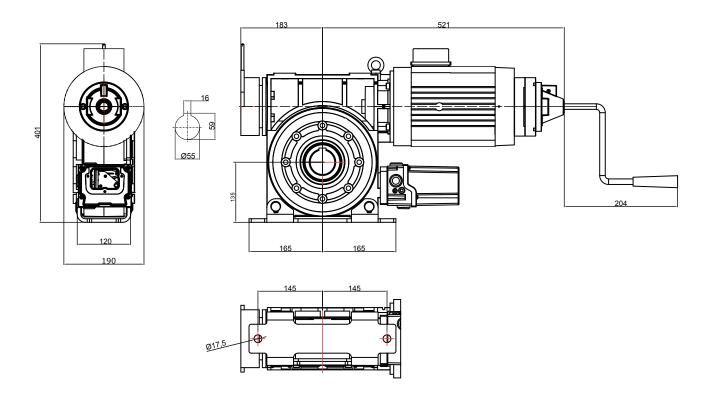


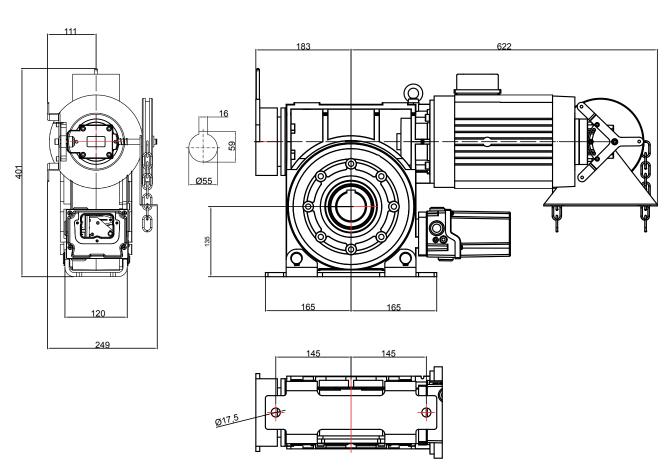






RDF-750-24-KU RDF-750-24-KE2





TRANSPORT / STORAGE / DISPOSAL

The gearmotor is totally assembled and wired, ready for the connection.

To avoid any damages it is to be transported, and if necessary stored, inside the packaging provided for this purpose or another that is similar with equal characteristics.

For disposal, it is necessary to separate

- metals
- plastic elements
- electrical components
- lubricants.

TECHNICAL ASSISTANCE / SPARE PARTS / ACCESSORIES

We specifically clarify that we neither carry out tests nor are we willing to approve any spare parts and/or accessories not supplied by us. The assembly and/or the use of products of this type could therefore compromise any predefined characteristics at the construction

compromise any predefined characteristics at the construction design level, or reflect on safety.

NICE declines all liability and disclaims any warranty whatsoever

for damages, if any, caused by non-original spare parts and/or accessories.

Defects that cannot be remedied internally are to be eliminated only by the Door manufacturer or another specialised Company, from which it is possible to also request any necessary spare parts.

EC Declaration of Conformity

and declaration of incorporation as "partly completed machinery"

The EC Declaration of Conformity can be downloaded from our website www.niceforyou.com